## EUROPEAN PATENT OFFICE

## Patent Abstracts of Japan

**PUBLICATION NUMBER** 

63240027

**PUBLICATION DATE** 

05-10-88

APPLICATION DATE

27-03-87

APPLICATION NUMBER

62075017

APPLICANT: FUJITSU LTD;

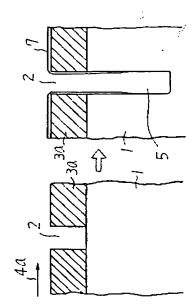
INVENTOR: MATSUTANI TAKESHI;

INT.CL.

: H01L 21/302

TITLE

: DRY ETCHING PROCESS



ABSTRACT :

PURPOSE: To improve the side sectional shape of etching part while relaxing the restrictions for selecting the masking material by a method wherein the aspect ratio (depth/width) of a mask opening is increased while a reactant gas to form a tough deposit film is used.

CONSTITUTION: A reaction product 7 is deposited on the surface of a mask 3a while a substrate 1 is etched on the bottom 5 of an opening 2 after setting up the aspect ratio (depth/width) of opening 2 as well as a reactant gas 4a to be fed. It is recommended to set up the aspect ratio exceeding 1.5 and in case the applicable material of substrate 1 is silicon, the reactive gas 4a comprising a mixture of silicon tetrachloride (SiCl<sub>4</sub>) and oxygen (O<sub>2</sub>) or boron trichloride (BCl<sub>3</sub>) and oxygen. Through these procedures, a tough deposit film can be formed on the side of etching part (trench 5) so that an excellent trench structure may be formed relaxing the restrictions for selecting the masking material.

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**PUBLICATION NUMBER** 

10022271

PUBLICATION DATE

23-01-98

APPLICATION DATE

05-07-96

APPLICATION NUMBER

08176535

APPLICANT: FUJITSU LTD;

INVENTOR: SASAKI RIICHI;

INT.CL.

H01L 21/3065 H01L 21/3213 H01L

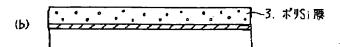
29/78

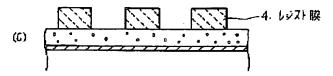
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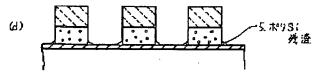
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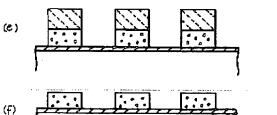
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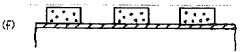












ABSTRACT:

PROBLEM TO BE SOLVED: To control particles during the dry etching of a poly-Si film and prevent a thin gate oxidized film from being damaged by minutely varying the flow rate ratio of gaseous chlorine to gaseous oxygen during the dry etching of a polycrystalline silicon film.

SOLUTION: After a resist film 4 is patterned, a Cl<sub>2</sub>/O<sub>2</sub> flow rate ratio is made large in a 1st step to suppress the production of SiOx, taking a countermeasure against the reduction of particles due to the production. Then the Cl<sub>2</sub>/O<sub>2</sub> flow rate ratio is switched right after the poly-Si film 4 except below a resist film 4 is removed by using an EPD(etching end point detector), etc. Then the Cl<sub>2</sub>/O<sub>2</sub> flow rate ratio is made small when etching is carried out in a 2nd step. Thus, the etching selection ratio of the poly-Si film and SiO<sub>2</sub> film 2 is improved and then a countermeasure against a defect (breaking) of the gate oxidized film can be taken.

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